Note on English translation:

This is a translation of the technical data sheet valid in Iran.

All stated details and properties are in compliance with the regulations of the Iran standards and building regulations. They are only applicable for the specified products, system components, application rules, and construction details in connection with the specifications of the respective certificates and approvals. Kplus denies any liability for applications outside of Iran as this requires changes acc. to the respective national standards and building regulations.





chnical Data Sheet

2022-2023

# **Skimlite Gray**

Cement-bound filling material

# **Product description**

K+<sup>®</sup> SKIMLITE-Gray is a cement bound filling material for joint filling and full-surface skim coating by hand Cement Boards, for example before the application of a decorative plaster or paint finish. Reinforcing Mesh must be embedded.

K+<sup>®</sup> SKIMLITE-Gray can be also used for filling joints between Cement Board panels. Tape (10 cm) must be embedded.

# Storage

Store bags in a cool and dry place on pallets away from water and moisture. Pour the contents of damaged into a container use first. Unopened storage life approx. 12 months.

# Application

# Preparation of the substrate

Cement Board must be fixed firmly to a structurally supporting framework and must be dry, clean and dust-free. must be previously primed with Board Primer.

## Mixing

Stir 20 kg K+<sup>®</sup> SKIMLITE-Gray into approx. 5-6 lit of cold, clean water (0.2-0.22 lit water/kg k+® SKIMLITE-Gray). We recommend the use of a 600 rpm stirring machine. Use a clean mixing container and mixing tool.

## Skim treatment:

Apply K+<sup>®</sup> SKIMLITE-Gray to a thickness of 4 mm and spread evenly. If necessary, comb through with an 8/8 mm notched trowel. Press Reinforcing mesh over the whole area with approx. 10 cm joint overlaps and then skim over thinly.



#### Joint treatment:

Fill joints, place Tape (10 cm) and press in with a trowel. Apply a thin layer to cover mixing tool.

To achieved a felted surface suitable for wallpapering or painting, skim over the first coat after hardening with a further 2-3 mm thick coat of K+<sup>®</sup> SKIMLITE-Gray. Felt the surface with a felt or sponge disc and, if necessary, with a smoothing float or trowel. Immediately after use, clean tools and equipment using clean water.

#### Working time:

Working time approx. 3 hours incl. embedding the Reinforcing Mesh. (At a temperature of 23°C and humidity %50) **Working temprature/climate:** 

Filler should only be applied to Cement Board once the board has adapted to the ambient climatic conditions. The material, ambient and base temperature must not fall below  $+5^{\circ}$ C.

# Material covarage:

- Approx. 1.5 kg/m2/mm (for full-surface skim coat).
- Approx. 1.5 kg/m2 (joint treatment).
- Average thickness is about 5–7 mm.

#### **Technical specifications**

Description	Unit	Value
Color	-	Gray
Reaction to fire	-	A1
Compressive strength	N/mm <sup>2</sup>	≥ 2.0
Bending strength	N/mm <sup>2</sup>	≥ 1.0
setting time	minute	90-110
Initial setting time	minute	220±20
Final setting time	minute	230±20
Water powder ratio	%	1 / 0.55

# Packaging

Product	Weight (kg)	Packaging (pcs./pallet)	Material Number
Skimlite Gray	25	48	71010000007000

#### **Safety Instructions**

- Wash hands with plenty of water after handling.
- Use protective gloves / protective clothing / eye protection / face protection.
- In case of contact with eyes: Rinse your eyes cautiously with water for several minutes. If there is a lens remove it and continue to rinse.
- If eye irritation persists: Get medical advice / attention.

It is suggested to follow the technical details which given on Kplus system brochures for application.

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